



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-794-141
Job Sheet 195826



Part No: D350-794-141

Job Qty: 1 pcs

Part Name: Tank Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 6/17/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-794 IPP REV:A 12.04.04 new issue DD VERF:EC IPP REV:B 12.04.26 ECN 12-571 DD VERF:EC
IPP REV:C 15.01.15 as per CHG005/ECN14-666 DD VERF:JLM IPP REV:D 18.04.11 AS PER IIN REV:H DD
VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/17/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
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							Packaging 1 - 23	PC	JUN 12 2019
							Packaging 1 - 24		
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							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S194495



Part: D350-794-141

Job No: 195826

Serial No/Batch: S194495

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH05-4 Issue 3 per FAA STC SR02794N

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	6/17/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 8	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	6/17/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	6/17/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/17/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 110 - Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D350-794-141 Location: _____ PPP Rev: _____

135 - (Document Control) Photocopy bluefile & type labels per PPP D350-794-141 CHG005

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-8D	Nipple-M-8Flare -1/4NPT	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5094557
D4002-041	Aux Tank Drain Hose Assembly, Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193586
D4002-043	Aux Tank Drain Hose Assembly, Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158503
D4008-041	Fuel Filler Splash Guard Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124403
D4009-041	Bonding Braid	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5198080
D4464-041	Fuel Tank Assembly QC.4	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099999
MS20822-3D	Elbow	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5099999
MS20822-8D	Elbow	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112088
TBA28B	Cable Tie Fastener Usa D3600-1	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5112088
TY25MX	Tie Wrap	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112088

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN818-8D	1	11	0
	D4002-041	1	7	0
	D4002-043	1	8	0
	D4008-041	1	2	0
	D4009-041	2	8	0
	D4464-041	1	0	0
	MS20822-3D	2	16	0
	MS20822-8D	1	15	0
	TBA28B	3	0	0
	TY25MX	1	845	0

Part Specifications

Specifications could not be found.

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Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

L

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS042) _____	
Description Work Order Deviation				Disposition			
Empty space for description				Empty space for disposition			
Completed By				Lead hand / Supervisor			
QC / QA Coordinator				Empty space			

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"> <tr> <td>☐ Pressure/Forced</td> <td>☐ Contamination</td> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Bending</td> <td>☐ Misaligned/off center</td> <td>☐ Folio/Program</td> <td>☐ Outside Tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ BOM/Route</td> <td>☐ Grain Direction</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Weld</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave/Twist</td> <td>☐ Incomplete/Unclear Instructions</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Out of Sequence</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Fit/Function</td> <td>☐ Off-set/Set-up</td> <td></td> </tr> </table>												☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up																																							
Other/Details:																																									

5/30/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



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Canada

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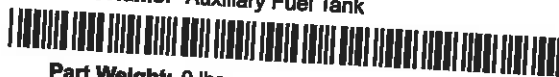
D350-794-111
Job Sheet 195740



Part No: D350-794-111

Job Qty: 1 pcs

Part Name: Auxiliary Fuel Tank



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/1/19

Type: SOLD

Created By: Marie Lajeunesse

Description: *Orelan 16577*

Note: IIN-D350-794 REV:H IPP REV:A 12.04.04 new issue DD VERF:EC IPP REV:B 15.01.15 as per
CHG005/ECN14-666 DD VERF:JLM IPP REV:C 18.04.11 AS PER IIN REV:H DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		7/1/19	0.00	0.00	Packaging 1 - 1		
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5/30/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

- D4008/113

shipped
25/07
11/10
25/7/19

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-794-013	Auxiliary Fuel Tank Provisions	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194762 -
D350-794-141	Tank Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194495
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D350-794-013	1	0	0
	D350-794-141	1	0	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	☐ Rework	☐ Skid-tube	☐ Cross tube	☐ Eng. (Non-AW)	☐ Engineering

Other/Details: